| MODELS |  | SIZE | Kvs (Cvs) |  | $\begin{array}{c}\text { STROKE } \\ \text { [mm] }\end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 2-way |  |  | A-AB |  |$)$

## APPLICATION AND USE

VSBT two-way and VMBT three-way valves can be used for fluid control in industrial and residential air-conditioning, thermoventilation and heating plants and in machinery for product thermal process. Three-way valves must be used only as mixers, angle way must never be employed for control purposes.

## MANUFACTURING CHARACTERISTICS

G25 cast iron valve body.
Brass plug with Contoured-type profile on direct way and V-port profile on angle way.
CrNi steel stem. Female threaded connections.
Double EPDM O-ring stem packing.

## CARATTERISTICHE TECNICHE

## Construction: <br> Control characteristic: <br> Rangeability (Kvs/Kvm): <br> Leakage*: <br> - VSB.T: <br> - VMB.T: <br> Connections: <br> Stroke: <br> Allowed fluids: <br> - Water: <br> - glycol-added: <br> Weight:

ANSI 125
linear
$>50$
< $0.03 \%$ of Kvs or Cvs direct way < $0,03 \%$ of Kvs or Cvs angle way $<2 \%$ of Kvs or Cvs female thread
5.5 mm ( $0.22^{\prime \prime}$ )
max temperature $95^{\circ} \mathrm{C}\left(203^{\circ} \mathrm{F}\right)$ min. temperature $5^{\circ} \mathrm{C}\left(41^{\circ} \mathrm{F}\right)$ max $50 \%$
see dimensions
*Leakage is measured according to the EN1349 standard.

## OPERATION

By pushing the stem inwards, the actuator opens $A-A B$ way and, in three-way valves, it contemporary closes the angle way $B-A B$

## VSB.T-VMB.T



## INSTALLATION

Before mounting, ensure pipes are clean, free from weld slag, perfectly aligned with the valve body and not subjected to vibrations. As far as valve mounting positions are concerned, follow the instructions given in the actuator data sheets.
While mounting, respect the fluid directions indicated by the letters on the valve body (see fig. 1 and 2).


FIG. 1


FIG. 2

## ACTUATORS

VSBT and VMBT valves can be motorized by MVT actuators.

## MAX DIFFERENTIAL CLOSE-OFF PRESSURE [KPA (PSI)]

| SIZE (DN) | DIRECT WAY | ANGLE WAY |
| :---: | :---: | :---: |
| $3 / 4^{\prime \prime}(20)$ | $900(130.5)$ | $700(101.5)$ |
| $1{ }^{\prime \prime}(25)$ | $550(79.75)$ | $450(65.25)$ |
| $11 / 4^{\prime \prime}(32)$ | $350(50.75)$ | $300(43.5)$ |
| $11 / 2^{\prime \prime}(40)$ | $250(36.25)$ | $200(29)$ |
| $2^{\prime \prime}(50)$ | $190(27.55)$ | $160(23.2)$ |

$100 \mathrm{kPa}=1 \mathrm{bar}=14.5 \mathrm{PSI}$

## d) Constant flow mixing when used in injection or tapping circuits



DIMENSIONS [mm (inch)]

| SIZE | $\varnothing$ d | VSB.T |  |  |  | VMB.T |  |  |  | Weight [kg (lb)] |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | L | a | e | b | L | $a$ | e | c |  |
| 3/4" | G 3/4" | $\begin{gathered} 85 \\ (3.35) \end{gathered}$ | $\begin{gathered} 54 \\ (2.12) \end{gathered}$ | $\begin{gathered} 58 \\ (2.28) \end{gathered}$ | $\begin{gathered} 79 \\ (3.11) \end{gathered}$ | $\begin{gathered} 85 \\ (3.35) \end{gathered}$ | $\begin{gathered} 54 \\ (2.13) \end{gathered}$ | $\begin{gathered} 58 \\ (2.28) \end{gathered}$ | $\begin{gathered} 67.5 \\ (2.66) \end{gathered}$ | $\begin{gathered} 1.1 \\ (2.42) \end{gathered}$ |
| $1{ }^{\prime \prime}$ | G 1" | $\begin{gathered} 95 \\ (3.74) \end{gathered}$ | $\begin{gathered} 62 \\ (2.44) \end{gathered}$ | $\begin{gathered} 63 \\ (2.48) \end{gathered}$ | $\begin{gathered} 83 \\ (3.27) \end{gathered}$ | $\begin{gathered} 95 \\ (3.74) \end{gathered}$ | $\begin{gathered} 62 \\ (2.44) \end{gathered}$ | $\begin{gathered} 63 \\ (2.48) \end{gathered}$ | $\begin{gathered} 72.5 \\ (2.85) \end{gathered}$ | $\begin{gathered} 1.5 \\ (3.3) \end{gathered}$ |
| 11/4" | G 1 1/4" | $\begin{gathered} 108 \\ (4.25) \end{gathered}$ | $\begin{gathered} 70 \\ (2.76) \end{gathered}$ | $\begin{gathered} 67 \\ (2.64) \end{gathered}$ | $\begin{gathered} 90 \\ (3.54) \end{gathered}$ | $\begin{gathered} 108 \\ (4.25) \end{gathered}$ | $\begin{gathered} 70 \\ (2.76) \end{gathered}$ | $\begin{gathered} 67 \\ (2.64) \end{gathered}$ | $\begin{gathered} 78.5 \\ (3.09) \end{gathered}$ | $\begin{gathered} 2 \\ (4.4) \end{gathered}$ |
| 11/2" | G 1 1/2" | $\begin{gathered} 120 \\ (4.72) \end{gathered}$ | $\begin{gathered} 81 \\ (3.19) \end{gathered}$ | $\begin{gathered} 75 \\ (2.95) \end{gathered}$ | $\begin{gathered} 98 \\ (3.86) \end{gathered}$ | $\begin{gathered} 120 \\ (4.72) \end{gathered}$ | $\begin{gathered} 81 \\ (3.19) \end{gathered}$ | $\begin{gathered} 75 \\ (2.95) \end{gathered}$ | $\begin{gathered} 85.5 \\ (3.37) \end{gathered}$ | $\begin{gathered} 2.7 \\ (5.94) \end{gathered}$ |
| $2 "$ | G 2' | $\begin{gathered} 142 \\ (5.59) \end{gathered}$ | $\begin{gathered} 97 \\ (3.82) \end{gathered}$ | $\begin{gathered} 78 \\ (3.07) \end{gathered}$ | $\begin{gathered} 111 \\ (4.37) \end{gathered}$ | $\begin{gathered} 142 \\ (5.59) \end{gathered}$ | $\begin{gathered} 97 \\ (3.82) \end{gathered}$ | $\begin{gathered} 78 \\ (3.07) \end{gathered}$ | $\begin{gathered} 97 \\ (3.82) \end{gathered}$ | $\begin{gathered} 4 \\ (8.8) \end{gathered}$ |



## VMB.T VALVES

c) Variable flow mixing when used

The max regulation differential pressure, it means the pressure which can be used during the stroke, is conditioned by wear between seat and plug and by the performance guaranteed by the actuator for the evaluated valve. So we recommend not to overcome the differential pressure whose value correspodns to the minimum between 200kPa (maximum admitted value not to cause wear) and the one shown in the previous table (max close-off differential pressure).

Note: The max operating pressures at different temperatures for various PN classes must correspond to the following standards: UNI 1092-02 and UNI 12516-1.

## ACCESSORIES

| CAST IRON FITTINGS 3 PIECES |  |  |  |
| :---: | :---: | :---: | :---: |
| THREAD |  | FITTING CODE | SEAL CODE |
| A | B |  |  |
| G3/4" F | G3/4" M | 89948-02 | 89949-02 |
| G1" F | G1" M | 89948-03 | 89949-03 |
| G1"1/4 F | G1"1/4 M | 89948-04 | 89949-04 |
| G1"1/2 F | G1"1/2 M | 89948-05 | 89949-05 |
| G2" F | G2" M | 89948-06 | 89949-06 |

## APPLICATION SCHEMES

## VSB.T VALVES

a) Variable flow control when used

b) Constant flow control to the user in injection circuits



